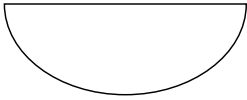


Face pieces at actual size

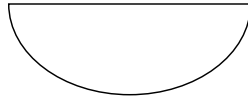
Print at 100% / Actual Size. Cut outlines, not labels. Six finished vinyl pieces.

LEFT EYE



32 x 12 mm | charcoal

RIGHT EYE

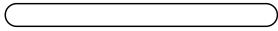


32 x 12 mm | charcoal

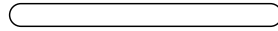
ONE TEAR



8 x 12 mm | pale blue

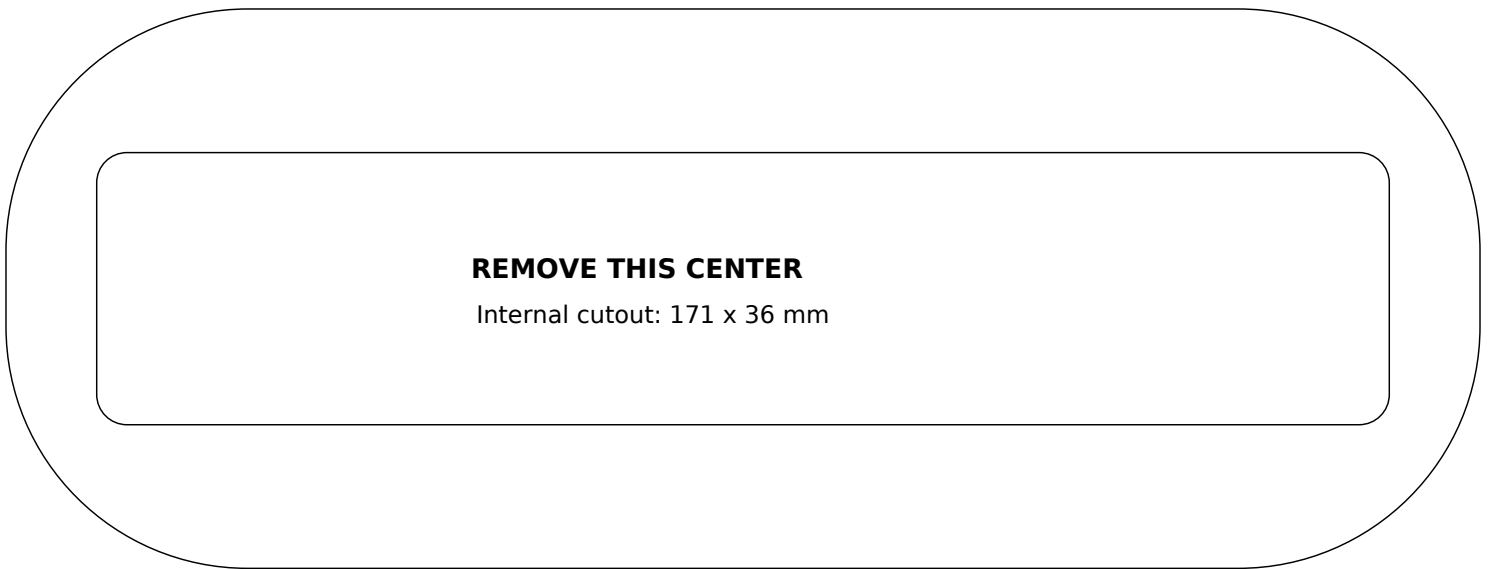


EYELID | 36 x 3 mm



EYELID | 36 x 3 mm

MOUTH SURROUND | one charcoal piece

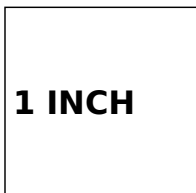


REMOVE THIS CENTER

Internal cutout: 171 x 36 mm

Outside: 195 x 74 mm | rounded corners: R32 mm

Internal corners: R4 mm | do not fill the opening



1 INCH

25.4 x 25.4 mm

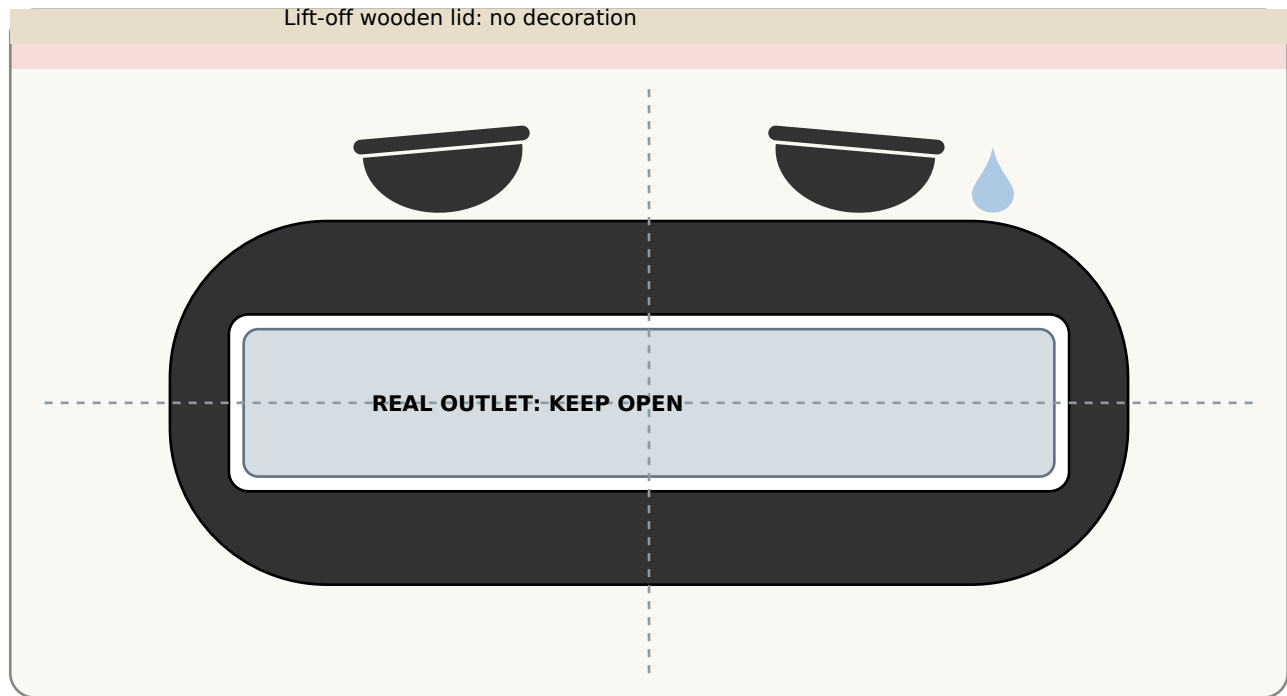
Measure this square in both directions before cutting. US Letter page: 8.5 x 11 inches. For A4, select Actual Size and center the page; do not use Fit or Shrink.

The mouth pattern is 195 mm wide. Confirm that your printer can print the full outline. If it clips on Letter or A4, use a wider printable area or a print service without changing the scale.

Eye and eyelid labels mean the viewer's left and right. The eyelids are separate strips. Place them about 1 mm above the eyes; no pieces overlap.

Place the face around the real outlet

Placement diagram only. Do not use this page as a cutting template.



Front envelope: 260 mm wide x 140 mm overall height

Reference: Yamazaki RIN 4766. White powder-coated steel body, natural plywood lid. Overall W260 x D110 x H140 mm. Decorate the 165 x 30 mm outlet side. Leave the opposite 225 x 15 mm slot unchanged.

The shaded top band is a keep-clear reminder: keep every decoration at least 5 mm below the ACTUAL lid seam and off the lid. The diagram includes the lid in the 140 mm overall height; the exact exposed steel-panel height is not published.

Align the mouth surround with the actual outlet center. The inner cutout leaves a nominal 3 mm clearance on every side of a 165 x 30 mm outlet. Check the corners too. Increase only the VINYL cutout if the real opening needs more clearance.

Starting layout: eye centers 42 mm left and right of the outlet centerline; straight eye edges about 51 mm above its center. Rotate each eye and its lid together about 5 degrees in mirrored directions. Add the tear outside the viewer-right eye, with its bottom about 39 mm above outlet center.

The outlet's exact height above the base is not published. Its vertical position here is illustrative. Locate its center on your case, then dry-fit all paper pieces. Adjust eye placement as needed while preserving lid clearance; do not move or enlarge the real outlet.

Cut apply and keep the case usable

1 Confirm the surface and refill

Use only a case and refill that already dispense correctly. Test the exact adhesive vinyl on an inconspicuous exterior area. Powder coating can reduce contact, so do not proceed with curling or weakly attached vinyl. No physical adhesion or dispensing test was performed for this guide.

2 Cut six pieces

Cut two eyes, two eyelids and one mouth surround in charcoal, plus one pale blue tear. The eyes bow downward from a straight upper edge. The eyelid strips sit above them with a narrow gap. There are no separate pupils, eyebrows, or layered components.

3 Attach outside only

Apply the mouth first, then both eyes, both eyelids and the tear. Cut the transfer tape out of the mouth center before transferring the ring. No vinyl, tape, backing paper or exposed adhesive may cross the outlet, wrap its rim or enter the tissue path. Keep the lid seam clear.

4 Allow the adhesive to settle

Follow the vinyl maker's directions. Plan for 24 to 48 hours before regular handling or damp wiping, or longer if directed. This is a waiting allowance for pressure-sensitive adhesive, not liquid glue curing. Do not add a sealer or coat the tissue opening.

5 Refill and check

Lift off the wooden lid. Place one flat facial-tissue carton on its long side with its dispensing face against the decorated outlet. Adjust the supplied divider behind it without compression. Thread the first tissue through, replace the lid, and test several pulls while steadying the case. Reopen the lid to confirm clearance.

Adapt another case in separate steps

Measure the new outlet and trace its shape. Rework the mouth's inner opening first, keeping at least 3 mm clear on every side; then choose an outer shape that stays on the flat panel. Resize eyes and tear independently. Check lid, door and seam movement separately. Do not scale the entire face and assume it fits.

Product information and source notes

Case specifications and photographs

Lid access and finish

Facial-tissue carton dimensions: Scotties 08922

Scotties 08922: carton 223.5 x 104.1 x 50.8 mm; white 2-ply sheets 188.0 x 208.3 mm. Dimensionally compatible as one carton; actual fit and feeding must be checked. Do not substitute a cube carton or paper towels without redesigning and testing.